



**PARTALL® One-Coat**

Version 1.0 SDS EN

Revision Date: 11 May 2015

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**1. Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : PARTALL® One-Coat

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Use of the substance/mixture : Mold release agent

**1.3 Details of the supplier of the safety data sheet**

Company : REXCO  
P.O. Box 80996  
Conyers, Georgia 30013  
U.S.A.  
Telephone : + 1 770 483 7610  
Fax : + 1 770 483 8550  
Email : info@rexco-usa.com

**1.4 Emergency telephone number**

ChemTrec (24 hours per day)  
Telephone (U.S.A. and Canada) : 1 800 434 9300  
Telephone (International) : + 1 703 527 3887 (Collect calls accepted)

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**2. Hazards identification**

**2.1 Classification of the substance or mixture**

Not hazardous

**2.2 Label Elements**

Hazard pictograms :None  
Signal word :None

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**3. Composition/information on ingredients**

**3.2 Mixtures**

Chemical nature : Mixture

**Hazardous components**

None

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**4. First aid measures****4.1 Description of first aid measures**

General advice: Do not leave victim unattended. Show this safety data sheet to doctor in attendance.

In case of eye contact: Flush immediately with cold water for 15 minutes. Remove contact lenses. Keep eye wide open while rinsing. Get prompt medical attention.

In case of skin contact: Remove contaminated clothing and wash affected area with soap and warm water. If irritation persists, seek medical attention. Launder contaminated clothing and shoes prior to reuse.

If inhaled: Expose individual to fresh air and/or oxygen if light-headed or having difficulty breathing. If difficulty breathing persists, seek medical attention.

If swallowed: Seek immediate medical attention. Do not induce vomiting. If spontaneous vomiting occurs keep victim's head below hips to prevent aspiration into lungs. Do not leave individual unattended.

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**5. Firefighting measures****5.1 Extinguishing media**

Suitable extinguishing media: Standard procedure for chemical fires. Use dry chemicals or foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media: Water may be unsuitable as an extinguishing media but helpful in keeping adjacent areas cool. Avoid spreading burning liquid with water used for cooling purposes.

**5.2 Special hazards arising from the substance or mixture**

None

**5.3 Advice for firefighters**

Special protective equipment for firefighters: Wear self-contained breathing apparatus with full face piece and protective clothing. Avoid contact with skin and eyes.

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**6. Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. Ensure adequate ventilation. Keep sources of ignition and hot metal surfaces isolated from spill.

**6.2 Environmental precautions**

Prevent product from entering drains. Stop spill at source and prevent further leakage or spillage if safe to do so. If product contaminates rivers and lakes or drains, notify proper authorities.

**6.3 Methods and materials for containment and cleaning up**

Flush spilled material into suitable retaining areas or containers. Small amounts of spilled material may be absorbed with any standard absorbent. Confine spill and place into suitable closed container for disposal. Dispose of in accordance with regional, national, and local laws and regulations.

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**7. Handling and storage****7.1 Precautions for safe handling**

Advice on safe handling: For personal protection see Section 8. Smoking, eating, and drinking should be prohibited in the application area. Empty containers may contain product residue such as vapors; continue to observe safe handling precautions.

Advice on protection against fire and explosion: Normal measures for preventive fire protection. Keep work areas free of hot metal surfaces and other sources of ignition.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in cool dry location at 100 °F (38 °C) or below. Do not allow to freeze. If freezing occurs, allow material to thaw completely and agitate thoroughly prior to use. Keep container tightly closed when not in use. Observe label precautions.

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**8. Exposure controls/personal protection****8.1 Control parameters**

No specific data available for this product.

**8.2 Exposure controls**

Use with adequate ventilation.

**Personal protective equipment**

Hand protection: Wear chemical resistant impervious gloves.

Eye protection: Safety glasses with side shields or goggles are recommended. Eye wash stations are recommended for the work area.

Skin and body protection: Wear impervious clothing and shoes. Safety showers are recommended for the work area.

Respiratory protection: Provide sufficient general and/or local exhaust.

Hygiene measures: Do not eat, drink, or smoke while using. Wash hands before breaks and at the end of workday.

**Environmental exposure controls**

Prevent product from entering drains. Stop spill at source and prevent further leakage or spillage if safe to do so. If product contaminates rivers and lakes or drains, notify proper authorities.

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## **9. Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

Appearance: purple or clear liquid

Odour: neutral

Odour threshold: no data available

pH: 4.5 – 6.5

Melting point/freezing point: no data available

Initial boiling point and boiling range: no data available / no data available

Flash point: > 200 °F (> 93 °C)

Evaporation rate: no data available

Flammability: not flammable

Upper/lower flammability or explosive limits: not flammable / not explosive

Vapour pressure: no data available

Vapour density: no data available

Relative density: 1.030 – 1.070 (Water = 1)

Solubility(ies): soluble in water

Partition coefficient: n-octanol/water: no data available

Auto-ignition temperature: no data available

Decomposition temperature: no data available

Viscosity: 750 – 1000 cps

Volatile organic content (actual VOC): < 10 g/L

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## **10. Stability and reactivity**

### **10.1 Reactivity**

Not reactive under normal conditions of use.

### **10.2 Chemical stability**

Stable under normal conditions of use.

### **10.3 Possibility of hazardous reactions**

No decomposition if stored and applied as directed.

### **10.4 Conditions to avoid**

Avoid freezing. If freezing occurs, allow material to thaw completely and agitate thoroughly before use.



**10.5 Incompatible materials**

Incompatible with strong oxidizing agents.

**10.6 Hazardous decomposition products**

Hazardous decomposition products are not expected to form during normal storage. Thermal decomposition in the presence of air may yield carbon monoxide and/or carbon dioxide.

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**11. Toxicological information**

No data specific to this product is available.

**11.1 Information on toxicological effects**

Acute toxicity: no data available

Skin corrosion/irritation: expected to be slightly irritating

Serious eye damage/irritation: expected to be irritating

Respiratory or skin sensitization: not a skin sensitizer

Germ cell mutagenicity: not considered a mutagenic hazard

Carcinogenicity: not classified as a carcinogen.

Reproductive toxicity: not expected to impair fertility or fetal development.

STOT-single exposure: no data available

STOT-repeated exposure: no data available

Aspiration hazard: no data available

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**12. Ecological information**

Not expected to cause damage to the environment.

**12.1 Toxicity**

Not expected to be toxic

**12.2 Persistence and degradability**

Expected to be inherently biodegradable.

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility**

No data available



**12.5 Result of PBT and vPvB assesment**

No data available

**12.6 Other adverse effects**

No other adverse effects expected.

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**13. Disposal considerations**

Dispose of in accordance with regional, national, and local laws and regulations.

**13.1 Waste treatment methods**

Material disposal: Do not dispose of waste into sewer. Do not contaminate ponds, waterways, or ditches with product or used container. Send to a licensed waste management company.

Container disposal: Empty remaining contents. Dispose of as unused product. Do not reuse empty containers.

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**14. Transport information**

This product is not classified as a dangerous good for transport by road, rail, inland waterways, ocean, or air.

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**15. Regulatory information**

**15.1 Safety, health, and environmental regulations/legislation specific to the substance or mixture**

None

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**16. Other information**

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety, and environmental requirements only. It should not be construed as guaranteeing any specific property of the product. REXCO makes no warranty of any kind, express or implied, including warranties of merchantability or fitness for a particular purpose, concerning the safe use of this material in your process or in combination with other substances. Users should make their own tests and assessments as to the suitability of this product or the information contained herein for their particular purposes and uses.

Prepared by: REXCO Product Stewardship Department