



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 1 of 6

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME **FORMULA FIVE[®] Mold Sealer**
GENERIC NAME **Semi-Permanent Mold Release Agent**

MANUFACTURER **REXCO**
 P.O. Box 80996
 Conyers, Georgia 30013
 USA

TRANSPORTATION EMERGENCY:

CHEMTREC (800) 424-9300 U.S.A. (24 hours/day)
CHEMTREC (703) 527-3887 International (Collect calls accepted)

CUSTOMER SERVICE AND PRODUCT EMERGENCY:

REXCO (800) 888-1060 U.S.A and Canada
REXCO (770) 483-7610 International

SECTION 2: COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	CAS NUMBER	CONCENTRATION (%)
Isoparaffinic hydrocarbon	90622-56-3	<50%
Alkanes, C9-C12 - iso	90622-57-4	<50%
Dibutyl ether	142-96-1	<10%

SECTION 3: HAZARDS IDENTIFICATION

NFPA RATING: Health 2, Fire 3, Reactivity 0
HMIS RATING: Health 2, Fire 3, Reactivity 0
0=MINIMAL, 1=SLIGHT, 2=MODERATE, 3=HIGH, 4=EXTREME

POTENTIAL HEALTH EFFECTS

EYES Will cause eye discomfort, but will not injure eye tissue.

SKIN Irritating to skin. Repeated exposure may cause skin dryness or cracking. May be absorbed through the skin leading to effects similar to ingestion and inhalation.

INHALATION Irritating to respiratory system. Vapors or mist may cause headaches, dizziness, anesthesia and central nervous system (CNS) effects ranging from such as tremors, mood changes, and slowed sensory, motor nerve function, including death.



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 2 of 6

INGESTION Harmful. May cause lung damage if swallowed. May cause nausea, vomiting, drowsiness and anemia.

SYMPTOMS OF EXPOSURE: Symptoms of exposure through inhalation, ingestion, or direct contact with skin may include nausea, vomiting, diarrhea, irritation of nose, throat, airways, or skin, central nervous system depression – possibly including headache, loss of coordination, drowsiness, fatigue, and unconsciousness – and death in extreme cases. Pre-existing eye, skin, or respiratory disorders may be aggravated by exposure to this product.

PRIMARY ROUTES OF ENTRY: Skin contact, skin absorption, eye contact, and inhalation

SECTION 4: FIRST AID MEASURES

EYES: Flush immediately with cold water for 15 minutes and seek medical attention.

SKIN: Remove contaminated clothing and wash affected area with soap and water. If irritation from contact persists, seek medical attention. Launder contaminated clothing – including shoes – prior to reuse.

INHALATION: If light-headed or having difficulty breathing, expose individual to fresh air and/or oxygen. If breathing stops, begin artificial respiration and seek immediate medical attention.

INGESTION: Seek immediate medical attention. Only induce vomiting if directed to do so by medical personnel. If vomiting occurs spontaneously, keep victim's head below hips to prevent aspiration into lungs. If possible, do not leave victim unattended.

SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT / METHOD: <73 °F (22.8 °C) / Tagliabue Closed Cup method (TCC)

AUTO IGNITION TEMPERATURE: Not Applicable

FLAMMABLE LIMITS IN AIR (% BY VOLUME): No Data

FIRE AND EXPLOSION HAZARDS: Highly Flammable. Low flash point. Keep work areas free of hot metal surfaces and other sources of ignition.

EXTINGUISHING MEDIA: Use dry chemicals, CO₂, water fog, or foam.

FIRE FIGHTING INSTRUCTIONS: Wear a NIOSH-approved self contained breathing apparatus in positive pressure mode and full bunker gear. Water may be unsuitable as an extinguishing media but helpful in keeping adjacent containers cool in order to prevent container rupture. Avoid spreading burning liquid with water used for cooling purposes.

SECTION 6: ACCIDENTAL RELEASE MEASURES

IN CASE OF SPILL: Keep sources of ignition and hot metal surfaces isolated from spill. Persons involved in clean-up should wear personal protection equipment. Stop spill at source and prevent from spreading. Flush spilled material into suitable retaining areas or containers. Small amounts of spilled material may be absorbed



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 3 of 6

with any standard absorbent. If run-off occurs, notify proper authorities as required. Place in chemical waste container and dispose of in accordance with local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

Store in a dry location at 60 - 80 °F (15 - 27 °C) and away from open flames, heat, and sparks. Do not store at temperatures above 110 °F (43 °C) to avoid vapor pressure in closed containers. Store only in areas approved for Flammable Liquid. Keep work areas free of hot metal surfaces and other sources of ignition. Keep container tightly closed when not in use.

Repacking not recommended. Repack only into high-density polyethylene (HDPE) or steel containers. Containers used for repackaging should be thoroughly tested for long-term product compatibility before use. Ground all equipment before pumping the product. Protect from static electrical sparks or other ignition sources. All new containers must exhibit product labels required for proper identification, safety, handling, and storage. Store away from strong oxidizers. Empty containers may contain product residue such as vapors – continue to observe proper handling and storage precautions.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

EYE PROTECTION: Safety glasses with side shields, chemical goggles, or face shield are advised. Eye washes are recommended for work areas.

SKIN PROTECTION: Wear impervious gloves (neoprene, rubber, NBR nitrile), clothing, and shoes to prevent skin contact. Safety showers are recommended for work areas. Remove contaminated clothing and wash in hot water and soap prior to reuse.

RESPIRATORY PROTECTION: Exposure levels should be kept below the PEL or TLV for this product. Local exhaust preferred. If exposure exceeds recommended levels, use of NIOSH-approved cartridge respirator or gas mask is advised. Engineering controls should be implemented if necessary to reduce exposure.

ENGINEERING CONTROLS: Provide sufficient general and/or local exhaust (explosion-proof ventilation) to keep exposure below PEL or TLV.

EXPOSURE GUIDELINES

COMPONENT	OSHA TWA	ACGIH TLV
Isoparaffinic hydrocarbon	281 ppm PEL/TWA	None Established
Alkanes, C9-C12 - iso	2000 ppm PEL/TWA	2000 ppm TLV/TWA
Dibutyl ether	None Established	None Established

PEL = PERMISSIBLE EXPOSURE LIMITS TLV = THRESHOLD LIMIT VALUE TWA = TIME WEIGHTED AVERAGE (8 HOURS)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Clear amber liquid

ODOR: Strong solvent

BOILING POINT: 230 – 350 °F (110 – 176.7 °C)

SPECIFIC GRAVITY (H₂O=1): 0.73

EVAPORATION RATE (BUTYL ACETATE = 1) : <1

SOLUBILITY IN WATER: Insoluble



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 4 of 6

MELTING POINT: Not applicable

REACTIVITY IN WATER: No

V.O.C. 0.729 g/cm³

V.O.C. = VOLATILE ORGANIC CONTENT

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable

CONDITIONS TO AVOID: Open flames, hot surfaces, or any ignition source.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids or bases, alkali metals, halogens, and strong alkalis. Do not expose to moisture.

HAZARDOUS DECOMPOSITION: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, nitrogen monoxide and formaldehyde.

HAZARDOUS POLYMERIZATION: No

SECTION 11: TOXICOLOGICAL INFORMATION

EYES: May cause mild and temporary irritation of eyes and mucous membranes to permanent injury or blindness.

SKIN: May cause irritation to skin. May be absorbed through the skin leading to effects similar to ingestion and inhalation.

INHALATION: Vapor at low concentrations may cause mild irritation of respiratory system or lungs. At high concentrations and exposure may cause headaches, dizziness, anesthesia and central nervous system (CNS) effects ranging from such as tremors, mood changes, and slowed sensory, motor nerve function, including death.

INGESTION: May cause nausea, vomiting, drowsiness and anemia.

CARCINOGENIC EFFECTS: This material is not known to cause cancer in animals or humans.

SECTION 12: ECOLOGICAL INFORMATION

Toxic to aquatic organisms. May cause long term adverse effects in the aquatic environment. Do not allow to enter ground soil, sewage or drains.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste material may be incinerated at an approved facility where permitted under appropriate Federal, State, and Local regulations.



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 5 of 6

SECTION 14: TRANSPORT INFORMATION

DOT CLASSIFICATION: Resin Solution; 3; UN1866; Packing Group II
ICAO / IATA CLASSIFICATION: UN1866; Resin Solution; 3; Packing Group II
IMDG CLASSIFICATION: UN1866; Resin Solution; 3; Packing Group II

SECTION 15: REGULATORY INFORMATION

COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT OF 1980 (CERCLA)
Components present in this product at a level which could require reporting under the statute are: NONE

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA) TITLE III

SARA 302: Extremely Hazardous Substance: NO
SARA 311: Hazardous Chemical: YES

HAZARD CATEGORIES:	FIRE	YES
	REACTIVITY	NO
	SUDDEN RELEASE OF PRESSURE	NO
	IMMEDIATE RELEASE OF PRESSURE	YES
	DELAYED RELEASE OF PRESSURE	YES

OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION (OSHA) CLASSIFICATION: 29 CFR 1910.1200

Hazardous Chemical: YES
Health Hazard: YES

CALIFORNIA PROPOSITION 65: Contains no detectable quantities of Proposition 65 chemicals.

WORKPLACE HAZARDOUS MATERIAL INFORMATION SYSTEM (WHMIS) CLASSIFICATION:

Hazardous: Flammable Liquid

CHEMICAL INVENTORY: Components are either listed on the following chemical inventories or qualify for an exemption:

UNITED STATES	Toxic Substances Control Act (TSCA)
CANADA	Canadian Domestic Substance List (DSL)
EUROPE	European Inventory of Existing Commercial Chemical Substances (EINECS)
AUSTRALIA	Australian Inventory of Chemical Substances (AICS)
JAPAN	Existing and New Chemical Substances (ENCS)
KOREA	Existing Chemicals List (ECL)
PHILIPPINES	Philippines Inventory of Chemicals and Chemical Substances (PICCS)



MATERIAL SAFETY DATA SHEET

FORMULA FIVE[®] Mold Sealer

MSDS Number: F5MS-002

Effective Date: 20 June 2011

Page 6 of 6

SECTION 16: OTHER INFORMATION

All information provided in this Material Safety Data Sheet is believed to be accurate and reliable of typical values and not as a product specification. REXCO makes no warranty of any kind, express or implied, including warranties of merchantability or fitness for a particular purpose, concerning the safe use of this material in your process or in combination with other substances. Users should make their own tests and assessments as to the suitability of this product or the information contained herein for their particular purposes and uses and compliance with all applicable laws and regulations.

Prepared by: REXCO Product Stewardship Department